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PLE Commercial Request

Check List

Customer Name *

Food Service Glove (Black)

Customer Address

USA

Sales Person

AKBALJIT SINGH A/L DARSHAN SINGH

GLOVE INFORMATION

Base SKU *

N035BLK

Colour

BLK

Polymer

Nitrile

Target Weight (g) / Thickness

3.5

Length (mm)

230

Size

L, M, S, XL, XS, XXL

Former requirements

Finger

Donning

Powder Free

YTY Technologies

SKU Request including full customer requirement *

This is the same glove as N035BLK with AQL 4.0 as a food service glove.

Certifications Required

Yes

Regulatory Compliance

AQL Requirement

AQL 4.00

Volume Expectation per Month (MPCS)

8.00

Remarks

8 mil pcs per months

Segment

Food Handling, Food Processing

Geographical Market

Northeast USA

Country

NJ - New Jersey

Commercial Justification

Food Service segment offers an opportunity to expand our customer base and diversify beyond Medical space. The volume potential is substantial.

Window of opportunity closes on

07/11/2025

Additional Files

ID	File Description	Type	Action
No data found.			

PLE RA Review

Check List

Cost of the extra certifications (RM)*

0

Timing extra certifications

0

Remarks

Use existing report

Additional Files

ID	File Description	Type	Action
No data found.			

PLE Tech Review

Check List

Expected changes in formulation *

No

Expected changes in process parameters

No

Is technically feasible without new product development?

Yes

Any expected increase in cost from original SKU?

No

Trial run required

Yes

Qualification required

Yes

OQ / PQ

- [x] OQ
- [x] PQ

Timing to produce prototypes

No sample is requested

Timing for trial

2 days -Week 30-31 (Date to be provided by Planner)

Timing for OQ

2 days -Week 31-32(Date to be provided by Planner)

Timing for PQ

2 days -Week 32-33 (Date to be provided by Planner)

What resources will be required to complete the PLE?

Technical/Production/QA

What are the technical recommendation on block/line

No specific Block or Line required

Operation / Supply Chain alignment feedback

Can be proceed with Single Dipping, Acceptance on the Visual Defect should defined clearly.
Product CPTS to be signed off by Operation / QA.

Remarks

This will be Single Dipping product with Critical AQL 4.0 and Visual Defect Acceptance Criteria to be defined as well.
This will be following the same process parameter as per current Skinz for line speed and former year and will be addition of OML latex. Separate product code, product specification, inspection criteria to be developed to differentiate between medical grades. No specific pigment or latex required.

Additional Files

ID	File Description	Type	Action
No data found.			

PLE Manufacturing Review

Check List

Review and confirm product specification [before OQ, PQ] *

Unable to review and confirm the product spec due to Spec and product code are yet to developed. Is a must to have a draft spec before trial, OQPQ

Review and confirm the trial results

No trial to review and confirm

Remarks

Pending draft spec and SKU code to develop, no trial and OQ is not allowed to proceed

Additional Files

ID	File Description	Type	Action
No data found.			

PLE Final Review

Check List

Description of Presentation PLE oppportunity to final sign off *

Black Food Service Glove

Remarks

Need to be clearer on visual requirements whilst economics of the product predicates use of OML

Additional Files

ID	File Description	Type	Action
No data found.			