YTY INDUSTRY (MANJUNG) SDN BHD			
Spec No. YTY1004/03 – 49ASTM	**PRODUCT SPECIFICATION**		**Revision: 3** **Effective: 01/06/2018**
Product Information:			
Trade Name	Non-sterile Powder Free Nitrile Examination Gloves		
Intended Use	A patient examination glove is a disposable device intended for medical purpose that is worn on the examiner's hand or finger to prevent contamination between patient and examiner		
Product Conformance	ASTM D6319 Current Revision and Customer Requirement		
Material	Nitrile (Carboxylated Butadiene Acrylonitrile)		
Cuff Finishing	Beaded		
Color	Blue		
Type	Ambidextrous		
Surface finish	Finger textured		
Product Specification:			
Dimension	Size	Palm Width (mm)	Length (mm)
	X-Small	80± 5mm	240min
	Small	85 ± 5mm	240min
	Medium	95 ± 5mm	240min
	Large	106 ± 5mm	240min
	Extra Large	115 ± 5mm	240min
	XX-L	120 ± 5mm	240min
Thickness	Single wall thickness (mm)		
		Specification	
	Cuff	0.04-0.08	
	Palm	0.05-0.09	
	Finger	0.07-0.14	
	Beading	0.5min	
		Un-aged	Aged
Physical Properties (6mm die cut)		Specification	Specification
	Tensile Strength (MPa)	14min	14min
	Ultimate Elongation (%)	500min	400min
Residual Powder	2.0 mg/glove maximum		
Quality Specification * AND – Accept No Defects	Inspection Criteria		Sampling Plan/AQL
	Dimension		S2 – AQL 4.0
	Physical Properties		S2 – AQL 4.0
	Water Tight Test		G1 – AQL 1.0 (Single Normal Sampling)
	Visual Inspection – Major		G1 – AQL 2.5
	Visual Inspection – Minor		G1 – AQL 4.0
	Residual Powder		n = 5 (average)
	Packaging Labeling		n = 5 (AND)
	Glove Physical Counting		n = 5 (AND)
Packaging Configuration and Labeling			
Packing	Gloves per Inner Dispenser (by weight) is per customer's requirement (e.g 100/200/250), 10 Dispensers per Outer Carton		
Labeling	The dispensers and outer cartons shall have the following information/prints: Product description and Brand including size and net quantity of gloves. Country of Origin of Manufacturer and name and address of distributor. Single Use Only and/or the Symbol for single use and Non-Sterile.		
Lot Numbering System	Per the customer's requirement or in house as per packing SOP. Manufacturing and/or expiry date where applicable.		
Authorized by: Punitha Samy QA Manager			Code: **N29FFB**